

Totally Focused. Totally Independent.

Technical Guide

ECO404C





The world's largest independent producer of alternators 1 – 5,000kVA





Standards

Alternators are designed and produced within an ISO 9001 environment. The entire series is manufactured according to, and complies with, the most common specifications such as CEI 2-3, IEC 34-1, EN 60034-1, VDE 0530, BS 4999-5000, NF 51.111, NEMA MG 1-2011, ISO 8528-3. They also comply with other specific standards such as UL1446, UL 1004/4 and /B and CAN/CSA-C22.2 No14-95-No100-95.

Windings and Performances

All windings are 2/3rds pitch to eliminate triplen harmonics within the voltage waveform and to avoid excessive neutral currents in certain parallel operating conditions. A fully interconnected aluminium or copper damper cage is supplied on the rotor of all models (excluding the ECP3 series).

12 wire reconnectable:

50Hz - 380V to 440V and 220/110V to 240/120V (de-rates may apply at certain voltages)

60Hz - 380V to 480V and 220/110V to 240/120V (de-rates may apply at certain voltages)

▶ 6 wire reconnectable:

50Hz - 380V to 440V and 220V to 240V (de-rates may apply at certain voltages)

60Hz - 380V to 480V and 220V to 240V (de-rates may apply at certain voltages)

Winding Configurations	Stan	dard	Special (dedicated)						
	12 wire Reconnectable	6 wire Reconnectable	380V and 600V 60Hz	690V 50/60Hz	220-240V 1ph 50Hz	220-240V 1ph 60Hz			
ECP3 to ECO38	Std Option		Option	Option	Option	Option			
ECO40	Std	Option	Option	Option	Option (to ECO40)	Option (to ECO40)			
Insulation materials	Class H	Class H	Class H	Class H	Class H	Class H			
High efficiency	Std	Std	Std	Std	Std	Std			
High motor starting	>300%	>300%	>300%	>300%	>300%	>300%			
THD (Total Harmonic Distortion)	Typically <3.5% Typically <3.0% full load L-L full load L-L		Typically <3.5% full load L-L	Typically <3.5% full load L-L	Typically <4.5% full load L-N	Typically <4.5% full load L-N			
Interference suppression	VDE 0875 G/N/K, EN61000-6-3, EN61000-6-2, others available on request								

Winding Protection

There are various degrees of protection for the windings following the standard impregnation process, as can be seen here. The TOTAL+ epoxy black coating is recommended for arduous applications.

Winding Protection:	STANDARD	STANDARD+	GREY	GREY+	TOTAL+
ЕСР3	Std	Option	Option	Option	Option
ECP28 and ECP32	-	Std	Option	Option	Option
NPE32, ECP34 to ECO40	-	-	Std	Option	Option







Grey treatment (marinization) on the left, TOTAL+ treatment shown on the right. The EG43 grey varnish, is an high temperature insulating enamel that forms a tough and flexible film, with excellent moisture and chemical protection. It is water and oil proof, and also protects windings from abrasion. It is applied spraying an over coating layer over the impregnated winding, or dipping the stator in a varnish barrel for superior treatments

The TOTAL+ is a protection system that makes Mecc Alte special. It is the ultimate winding treatment that offers truly superior performances when the environment is really harsh, or the application very demanding. The TOTAL+ is also extremely resistant to the particle abrasion as it adsorbs the impacts.

Protection for Environment

In addition to protection on the windings themselves, the alternators can have increased degree of protection. Standard level is IP23 but the following solutions are also available: IP23 DP with inlet filters, IP23 with only terminal box in IP45, IP43 and IP45. Derates may be applied.

Info: https://www.meccalte.com/downloads/MA0605_Bulletin_IP.pdf

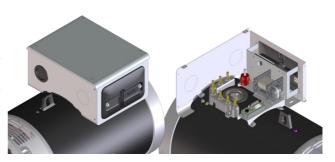


Construction

The robust mechanical structure withstands up to 5G in any direction and 9G vertically and its design permits easy access to the connections and components during routine maintenance check-ups. The mechanical design has used the most advanced FEM techniques. The materials used are: FEP12 steel for the frame, C45 steel for the shaft and cast iron or aluminum pressure die cast for the end-brackets: fans are aluminum die casted either nylon fiber glass loaded, UL compliant materials. Rotors are dynamically balanced according grades 6.3 (up to series 32) or 2.5 (from series 34 onwards) of ISO 1940-1.

Terminals and Terminal Box

Easy access to regulators is possible due to a new AVR panel. Terminal boards have been redesigned into a special L configuration, specifically to ease customer connections; with this kind of terminal board it is posible to place a second terminal board in order to get 12 available terminals. Current transformers are available as an option on series ECO38 with single or dual output.





Excitation and Regulation Systems

All ECP/ECO series have MAUX auxiliary winding to power the digital regulator. Both DSR and the DER1 are available to connect to PC through the DxR2 USB interface and DxR TERMINAL software to interrogate/download alarms & settings for analysis or for cloning other regulators. DER2 has got an integrated USB connection and can be connected to the PC without any optional connection boards. More settings such as LAMS, digital RAM based synchronous external control and soft start are obtainable through the DxR connection. Simple analogue potentiometers are available for the more usual adjustments.

Excitation Systems	DSR	DER1	DER2
ECP3 to ECO38	Std	Option	Option
EC040	-	Std	Option
Parallel Operation	V	V	V
Mains Parallel	V	V	V
3 Phase Sensing (rms)	-	V	V
Accuracy	+/-1%	+/-0.5%	+/-0.5%
Remote Voltage Control	V	V	√
Alarm Log	V	V	V
Analogue and Digital Configurable	V	V	V
LAMS (Load Acceptance V/f)	V	V	V
APO (Active Protection Output)	V	V	V
Soft Start	V	V	V
High dynamic response	-	-	V
USB connection without external boards	-	-	V

For a given motor start duty a smaller machine may be selected - also enhanced by low sub-transient reactance values for non-linear loads. The whole range is capable of >300% sustained short circuit current for up to 20 seconds.

Optional PMG

The Mecc Alte PMG is available on ECP28, ECP32, ECP34 and ECO38 as factory-fitted option; alternatively, only the predisposition for the retrofit, for subsequent assembly, is available on option. On series ECO40 is available as a factory-fitted or retro-fitted options.

The complete AVR range is fully compatible with both MAUX and PMG systems; this minimises spare parts management and flexibility of stock as one AVR suits all applications.

The PMG is delivering the same amount of kVA available with the MAUX.





Dew Heater

Our whole range can be fitted with anti-condensation heaters of adequate power sized to alternator kVA. Voltage for heaters must be specified when ordering. New cylindrical cartridge style heaters are available on request and it can be retrofitted.



Accessories

Additional optionals can be fit on our alternator series, such as PTC thermistors or PT100 both on windings and bearings, dew heaters, high and low profile of terminal boxes (on most series), parallel devices (standard from ECO38), current and voltage transformers, air filters, IP43 and IP45 protections and many others.

For more info visit: https://www.meccalte.com/en/products/alternators/accessories/c-type-accessories

Deration coefficients

		Ambient temperature (Celsius)					
Altitude (meters)	25	40	45	50	55	60	
≤ 1000	1.07	1	0.96	0.93	0.91	0.89	
> 1000 ≤ 1500	1.01	0.96	0.92	0.89	0.87	0.84	
> 1500 ≤ 2000	0.96	0.91	0.87	0.84	0.83	0.79	
> 2000 ≤ 3000	0.9	0.85	0.81	0.78	0.76	0.73	

Notes on short circuit curves

The indicated coefficients have to be used to correct the The indicated coefficient have to be used to correct the three three phase short circuit curves values as a function of the rated voltage.

phase short circuit curves values as a function of the type of short circuit voltage.

<i>50</i>	Hz	60 Hz			
Voltage	Factor	Voltage	Factor		
380	0.93X	415	0.85X		
400	1X	440	0.90X		
415	1.04X	460	0.95X		
440	1.10X	480	1X		

	3 phase	2 phase L-L	1 phase L-N
Istantaneous	1X	0.87X	1.30X
Minimum	1X	1.80X	3.20X
Sustained	1X	1.50X	2.50X
Max Duration	20 sec.	10 sec.	4 sec.

All the curves are shown for series or parallel star connection at 400V 50 Hz or 480V 60 Hz. If the unit is reconnected from series to parallel star, the additional coefficient is 2X. From series star to series delta, it is 1.72X. From series star to parallel delta, it is 3.44X.



General characteristics

Pole number	4	Insulation class	Н
Phase number	3	Protection class	IP23
Number of wires	12	NDE Bearing type	6318.2RS
Execution	Brushless	DE Bearing type	6322
Regulator type	DER-1/A	Maximum Overspeed	2250
Winding pitch	2/3	Altitude	≤ 1000
Code voltage reference	T0405P3	Balancing	IS01940-1

Ratings

Reactance & Time constants

110	acturice a rime	2011	3141115
Unsat	curated (ref. EN60034-4)		ECO40 2L4 C
Xd	Direct-axis synchronous reactance	%	270
X'd	Direct-axis transient reactance	%	19,8
X''d	Direct-axis subtransient reactance	%	10,5
Χq	Quadrature-axis synchronous reactance	%	157,1
X'q	Quadrature-axis transient reactance	%	157,1
X''q	Quadrature-axis subtransient reactance	%	24
X 2	Negative-sequence reactance	%	12,4
Χo	Zero sequence reactance	%	2,9
Satur	ated		
Xd	Direct-axis synchronous reactance	%	224,1
X'd	Direct-axis transient reactance	%	16,4
X"d	Direct-axis subtransient reactance	%	8,72
Χq	Quadrature-axis synchronous reactance	%	130,4
X'q	Quadrature-axis transient reactance	%	130,4
X''q	Quadrature-axis subtransient reactance	%	19,9
X 2	Negative-sequence reactance	%	10,3
Χo	Zero sequence reactance	%	2,9
Kcc	Short circuit ratio		0,45
T'd	Transient time constant	sec	0,15
T"d	Subtransient time constant	sec	0,019
T'do	Open circuit time constant	sec	3,1
Τα	Armature time constant	sec	0,04

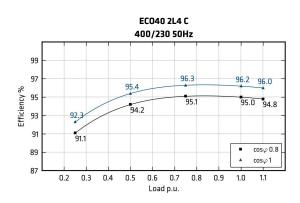
Additional information

lo Excitation current at no load	Α	0,9
Ic Excitation current at full load	Α	4,3
Overload		1 hour in a 6 hours period 110% rated load (in case of PRP power)
Overload per 20 sec.	%	300
Heat dissipation	W	26316
Telephone Harmonic Factor - THF	%	<2
Waveform Distors.(THD) full load LL/LN	%	2,2 / 2,4
Waveform Distors.(THD) no load LL/LN	%	2,4 / 2,5



Efficiencies @ 50 Hz

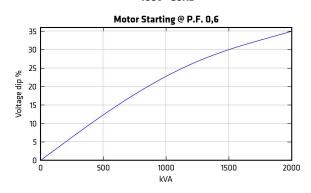
Models		400/230V 50Hz							
		0.25	0.5	0.75	1	1.1			
ECO40 2L4 C	%	91,1	94,2	95,1	95,0	94,8			

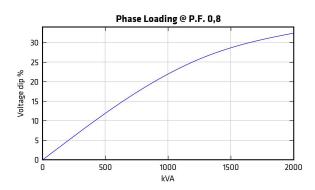


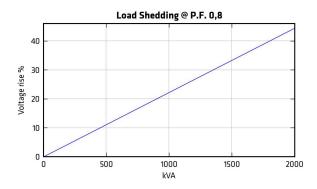


Transients voltage

400V - 50Hz







In order to scale transient curves as a function of a power factor or voltage if not indicated, please proceed as follows:

Power Factor coefficient corrector (PFCC), to be used on power factor 0.6 curves:

PFCC=sin(ARCcos (PFnew))/0.8

Example. The PFCC at power factor 0.3 is 1.192 [PFCC= sin(ARCcos (0.3))/0.8]. This means that the voltage fall at a given power at pf 0.3 is equivalent to the one that can be read on the pf 0.6 curve if the load is considered 1.192 times bigger (19% higher value.).

In this example, a 100 kVA load insertion at pf 0.3 is equivalent in voltage fall to a 119kVA load insertion at pf 0.6.

Voltage coefficient corrector (VCC):

VCC=(400/Vnew)2 if 50 Hz; VCC=(480/Vnew)2 if 60 Hz

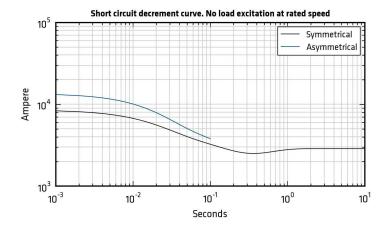
Example. VCC at 415V 60 Hz is 1.338 [VCC=(480/415)^2]. This means that the voltage fall at a given power at 415V is equivalent to the one that can be read on the power factor 0.6 curve if the load is considered 1.338 times bigger (33% higher value.).

In this example, a 100 kVA load insertion at 415V is equivalent in voltage fall to a 133kVA load insertion at 480V.



50Hz Short circuit decrement curves - No load excitation at rated speed

ECO40 2L4 C



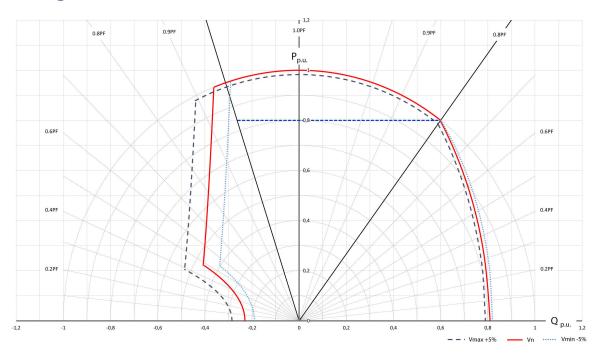
^{*}Please refer to tables at page 6



Additional Characteristics

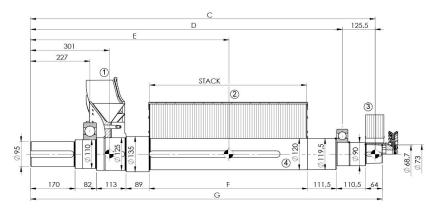
Data		EC040 2L4 C					
		50 Hz					
Damper cage		Соррег					
Stator Winding Resistance (20°C)	Ω	0,009					
Rotor Winding Resistance (20°C)	Ω	1,376					
Stator Exciter Resistance (20°C)	Ω	8,85					
Rotor Exciter Resistance (20°C)	Ω	0,05					
Weight of complete generator	kg	1458,0					
Unbalanced magnetic pull	kN/mm	6,5					
Air flow	m³/min	54,0					
Noise level at 1m/7m	dB(A)	94/82					

PQ Diagram





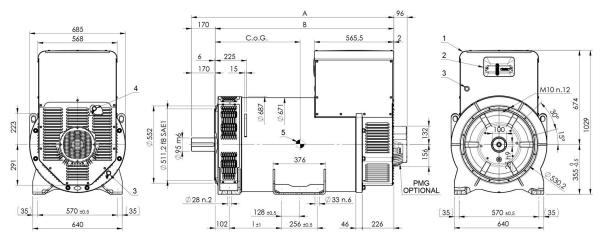
MOMENTS OF INERTIA - DOUBLE BEARING



POS. 1		1 12	2		3		4		TOTAL	
COMPONENT	FA	N.	MAIN	ROTOR	EXCITER	ROTOR	SHAFT *		IOIAL	
	WEIGHT	J	WEIGHT	J	WEIGHT	J	WEIGHT	J	WEIGHT	J
TYPE	[kg]	[kgm²]	[kg]	[kgm²]	[kg]	[kgm²]	[kg]	[kgm²]	[kg]	[kgm²]
ECO40 1S / 4C			215,8	4,4392					348,8	5,4629
ECO40 2S / 4C			249,1	5,1183			83,3	0,1435	382,1	6,1420
ECO40 3S / 4C			277,9	5,7070					410,9	6,7307
ECO40 1L / 4C	12,4	0,4387	306,8	6,2966	37,3	0,4415			454,5	7,3471
ECO40 2L / 4C			339,8	6,8833			98,0	0,1703	487,6	7,9338
ECO40 3L / 4C			353,3	7,1545					501,0	8,2050
ECO40 VL / 4C			435,0	8,8036			107,0	0,1866	591,7	9,8704

DIMENSION	С	D	E	F	G
TYPE	[mm]	[mm]	[mm]	[mm]	[mm]
ECO40 1S / 4C			580,5		
ECO40 2S / 4C	1052,5	927,0	603,0	340,0	1080,0
ECO40 3S / 4C			623,0		
ECO40 1L / 4C			643,0		
ECO40 2L / 4C	1217,5	1092,0	685,5	505,0	1245,0
ECO40 3L / 4C			695,5		
ECO40 VL / 4C	1317,5	1192,0	755,5	605,0	1345,0

* Shaft mass and inertia also include rotor keys

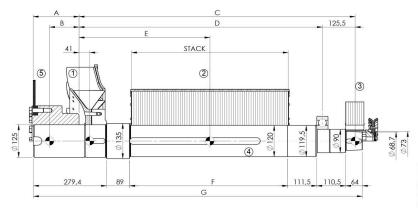


TIPO / TYPE	CoG	[mm]	Α	В	1
TYPE / TYPE	Standard version	PMG version	[mm]	[mm]	[mm]
ECO40 1S / 4C	446	457			
ECO40 2S / 4C	457	467	1183	1013	207
ECO40 3S / 4C	467	477			
ECO40 1L / 4C	515	525			
ECO40 2L / 4C	539	548	1348	1178	372
ECO40 3L / 4C	545	554			
FCO40 VI / 4C	601	609	1448	1278	372

1)	REMOVABLE COVER FOR ACCESS TO
	MAIN TERMINALS
2)	REMOVABLE PANEL FOR ACCESS TO
	AVR
3)	RUBBER GROMMET - DG21
4)	SCREWS M16 FOR GROUNDING
5)	CENTER OF GRAVITY (C.o.G.) - NO
	OPTIONAL MOUNTED



MOMENTS OF INERTIA - SINGLE BEARING

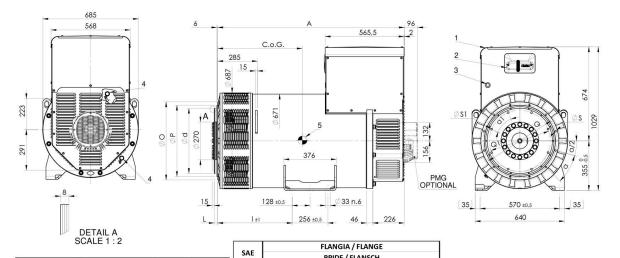


SAE	5 SHAFTS COUPLING FLEX PLATE							
N.	Α	В	WEIGHT [kg]	J [kgm²]				
14	175,7	112,8	55,1	0,7503				
18	165,7	113,8	58,2	1,0848				

POS.		1		2		3		1	TOTAL	
COMPONENT	FA	N.	MAIN	ROTOR	EXCITER	ROTOR	SHA	SHAFT *		IAL
	WEIGHT	J	WEIGHT	J	WEIGHT	J	WEIGHT	J	WEIGHT	J
TYPE	[kg]	[kgm²]	[kg]	[kgm²]	[kg]	[kgm²]	[kg]	[kgm²]	[kg]	[kgm²]
ECO40 1S / 4C			215,8	4,4392			83,5	0,1541	349,0	5,4735
ECO40 2S / 4C		249	249,1	5,1183					382,3	6,1526
ECO40 3S / 4C				277,9	5,7070					411,1
ECO40 1L / 4C	12,4	0,4387	306,8	6,2966	37,3	0,4415			454,7	7,3577
ECO40 2L / 4C			338,5	6,8582			98,2	0,1809	486,4	7,9193
ECO40 3L / 4C			353,3	7,1545					501,2	8,2156
ECO40 VL / 4C		435,0 8,8036		107,2	0,1972	591,9	9,8810			

	DIMENSION	С	D	E	F	G
TYPE		[mm]	[mm]	[mm]	[mm]	[mm]
ECO	40 1S / 4C			326,1		
ECO	40 2S / 4C	792,5	667,0	348,6	340,0	994,4
ECO	40 3S / 4C			368,6		
ECC	40 1L / 4C			388,6		
ECC	40 2L / 4C	957,5	832,0	431,1	505,0	1159,4
ECC	40 3L / 4C			441,1		
ECO	40 VL / 4C	1057,5	932,0	501,1	605,0	1259,4

* Shaft mass and inertia also include rotor keys



TIPO / TYPE	CoG	CoG [mm]		ı
TYPE / TYPE	Standard version	PMG version	[mm]	[mm]
ECO40 1S / 4C	482	493		
ECO40 2S / 4C	494	504	1073	369
ECO40 3S / 4C	505	515		
ECO40 1L / 4C	553	563		
ECO40 2L / 4C	578	587	1238	534
ECO40 3L / 4C	585	593		
ECO40 VL / 4C	642	650	1338	534

\neg				RKIDE / F	LANSCH		
┨	N.	0	P	Q	5	N	α
1	1	560	511,2	530,2	12	12	30°
1	1/2	654	584,2	619,1	14	12	30°
1	0	711	647,7	679,5	14	16	22,5°
		GIUNTI A DISCHI / DISC COUPLING					
٦	SAE	I DISQUE DE MONOPALIER / SCHEIBENKUPPLU				PLUNG	
1	N.	d	L	Q1	S1	N1	α1
╛	14	466,72	25,4	438,15	13,5	8	45
	18	571,50	15,7	542,92	16,7	6	60

1)	REMOVABLE COVER FOR ACCESS TO
	MAIN TERMINALS
2)	REMOVABLE PANEL FOR ACCESS TO AVR
3)	RUBBER GROMMET DG-21
4)	SCREWS M16 FOR GROUNDING
5)	CENTER OF GRAVITY (C.o.G.) IN
	CONFIGURATION SAE 1 FLYWHEEL 14
	-NO OPTIONAL MOUNTED



Notes	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,



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